ISSN 1734-8412

# Journa

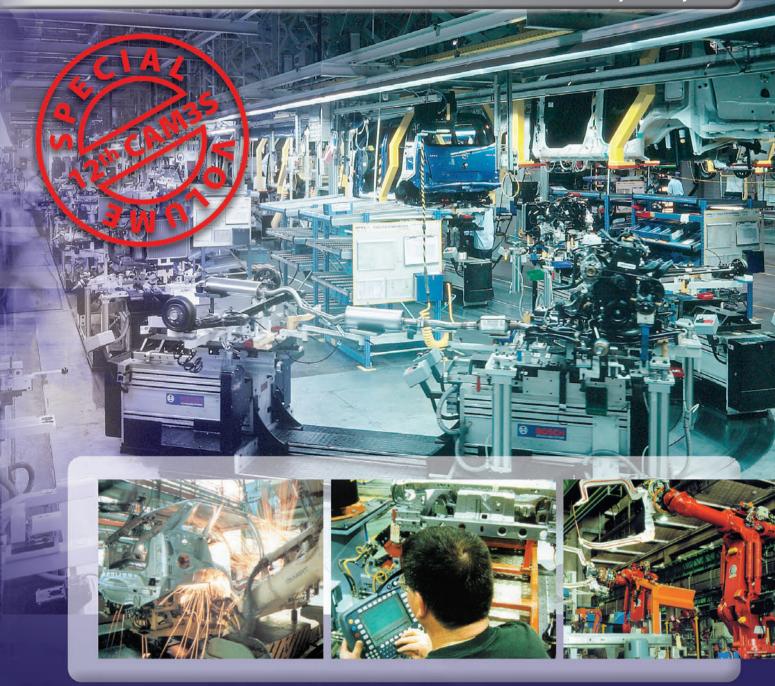
# of Achievements in Materials and Manufacturing Engineering



Published monthly as the organ of the World Academy of Materials and Manufacturing Engineering

Editor-in-Chief Prof. Leszek A. Dobrzański

Volume 20 • Issues 1-2 • January-February 2007





# Journa

of Achievements in Materials and Manufacturing Engineering

# **PUBLISHED SINCE 1992**

formerly as Proceedings on Achievements in Mechanical and Materials Engineering

Published monthly as the organ of the World Academy of Materials and Manufacturing Engineering



# Editor-in-Chief

Prof. Leszek A. Dobrzański - Gliwice, Poland



# Deputies of Editor-in-Chief

### **South America**

Prof. Maria Helena Robert - Campinas, Brazil

## North America

Prof. George Totten - Portland, USA

## **Europe**

Prof. Jose Manuel Torralba - Madrid, Spain

# Asia

Prof. Yong Taek Im - Daejeon, South Korea

#### **Australia**

Prof. Kanaka Durga Vara Prasad Yarlagadda

- Brisbane, Australia

#### **Africa**

Prof. Abdalla Wifi - Cairo, Egypt



# **Associate Editors**

Dr Mirosław Bonek

Dr Małgorzata Drak

Dr Klaudiusz Gołombek

Ms Marzena Kraszewska, MA

Dr Janusz Madejski

Dr Daniel Pakuła



# **Editorial Assistance**

Mr Wojciech Borek, MSc

Ms Justyna Domagała, MSc

Mr Rafał Honysz, MSc

Mr Marek Kremzer, MSc

Mr Marin Staszuk, MSc



# **Reading Direct**

Mr Adam Polok, MSc Mr Piotr Zarychta, MSc



# Reading Direct

This journal is a part of Reading Direct, the free of charge alerting service which sends tables of contents by e-mail for this journal and in the promotion period also the full texts of papers. You can register to Reading Direct at

http://www.journalamme.org

# **Editorial Board**

Prof. Jan Adamczyk - Gliwice, Poland

Prof. Gilmar Batalha - Sao Paulo, Brazil

Prof. Emin Bayraktar - St-Ouen, France

Prof. Milan Brandt - Swinburne, Australia

Prof. Antonio Cuhna - Guimaraes, Portugal

Prof. Marek Dollar - Oxford, Ohio, USA

Prof. J. Paulo Davim - Aveiro, Portugal

Prof. Sabahudin Ekinović - Zenica, Bosnia and Herzegovina

Prof. Renato Esposito - Naples, Italy

Prof. Spilios Fassois - Patras, Greece

Prof. Swadhin Ghosh - Rösrath, Germany

Prof. Janez Grum - Ljubljana, Slovenia

Prof. Toshio Haga - Osaka, Japan

Prof. Abdel Magid Hamouda - Selangor, Malaysia

Prof. Stuart Hampshire - Limerick, Ireland

Prof. Lauri Holappa - Espoo, Finland

Prof. John Barry Hull - Nottingham, United Kingdom

Prof. Mark James Jackson - West Lafayette, Indiana, USA

Prof. Krzysztof Jemielniak - Warsaw, Poland

Prof. Jerzy Jedrzejewski - Wrocław, Poland

Prof. Yosef Katz - Beer Sheva, Israel

Prof. Andrzej Klimpel - Gliwice, Poland

Prof. Ivars Knets - Riga, Latvia

Prof. Janez Kopac - Ljubljana, Slovenia

Prof. Karl Kuzman - Ljubljana, Slovenia

Prof. Anatolij Kuzmenko - Khmielnickiy, Ukraine

Prof. Petr Louda - Liberec, Czech Republic

Prof. Stanisław Mitura - Łódź, Poland

Prof. Andrew Nee - Singapore, Singapore

Prof. Jerzy Nowacki - Szczecin, Poland

Prof. Abraham Ogwu - Paisley, United Kingdom

Prof. Fusheng Pan - Chongqing, China

Prof. Mario Rosso - Turin, Italy

Prof. Antonio Sousa - Fredericton, NB, Canada

Prof. Božo Smoljan - Rijeka, Croatia

Prof. Jerry Sokolowski - Windsor, Ontario, Canada

Prof. Zinovij Stotsko - Lviv, Ukraine

Prof. Jerzy Świder - Gliwice, Poland

Prof. Ming-Yen Tan - Singapore, Singapore

Prof. Boris Tomov - Rousse, Bulgaria

Prof. Marcel Van De Voorde - Brussels, Belgium

Prof. Senay Yalcin - Istanbul, Turkey

Prof. Bekir Sam Yilbas - Dhahran, Saudi Arabia



# **Patronage**



World Academy of Materials and Manufacturing Engineering



Polish Academy of Sciences, Committee of Materials Science, Section of Metallic Materials



International Federation of Heat Treatment and Surface Engineering



Association of Computational Materials Science and Surface Engineering



Institute of Engineering Materials and Biomaterials of Silesian University of Technology, Gliwice, Poland

# Abstracting services

This journal is sent to individual receivers from ca. 50 countries of the world and is delivered to the National Libraries and Universities and also to other scientific institutions in ca. 50 countries of the world. The electronic system of Reading Direct allows to access to the electronic version of that journal on-line, in the promotional period free of charge. This Journal is included in the reference list of the Polish Ministry of Science and Higher Education (6 points). The procedure leading to the citation of that journal by Abstracting Services has already begun.

# **Publisher**



Gliwice 44-100, Poland ul. S. Konarskiego 18a/366 e-mail: info@journalamme.org

Bank account:

Stowarzyszenie Komputerowej Nauki o Materiałach i Inżynierii Powierzchni Bank name: ING Bank Ślaski

Bank address: ul. Zwycięstwa 28, 44-100 Gliwice, Poland Account number/ IBAN CODE: PL76105012981000002300809767 Swift code: INGBPLPW

Gliwice - Campinas - Portland - Madrid - Daejeon - Brisbane - Cairo

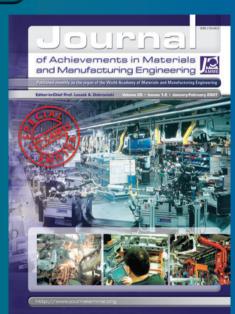
® 2006 International OCSCO World Press. All rights reserved

 ${\mathfrak D}$  The paper used for this Journal meets the requirements of acid-free paper Printed in Poland



# Cover story

Yet in 1992 initiative of the international cooperation between mechanical and materials engineering was made. 2005 the World Academy of Materials and Manufacturing Engineering as an international academy of sciences was founded and since that time it combines the issues of materials and manufacturing engineering including mechanical engineering and as experiences almost last two years show that such multi-the-



matic cooperation gives very good synergic effects which cannot be expected earlier. Manufacturing is the transformation of raw materials into products in various processes, using various machines and in operations organised according to the well-prepared plan. Therefore, the manufacturing process consists in a proper use of recourses like: materials, energy, capital, and people. Nowadays, manufacturing is a complex activity uniting people working in various professions and carrying out miscellaneous jobs using diverse machines, equipment, and tools, automated to a various extent, including computers and robots. The technical aspect of this effort pertains the engineering design of a product. The goal of manufacturing is always to satisfy the market needs of customers, according to the strategy of a company or an organisation being engaged in manufacturing, employing available possibilities and equipment. It was brought up in details in the conceptual paper in volume 15 of the Journal AMME. In that Special Issue papers concerning many of those complicated issue worked out in the connection to the next International Scientific Conference on Contemporary Achievements in Mechanics, Manufacturing and Materials Science are included. Manufacturing structure in 15 countries of the European Union yet before its broadening can show how important issues they are. Ca. 25% per each of the whole sphere concerns manufacturing of food, pharmaceutical, electronic products and computer science techniques and mechanic products. In turn in that sphere of manufacturing tool and technological machine and micro- and miniature elements include 9% per each, air industry and manufacturing of dies and forms – 11% per each, 22% is for manufacturing of other elements and tool mechanic machines, and almost 40% includes automotive industry. As a matter of fact a significant part of scientific activity connected with the scope of CAM3S conference deals with materials and technological processes applied in automotive industry and exploitation properties and durability of cars and their elements. The cover photo deals with a car assembly in one of contemporary factories of those products belonging to the most popular today and applied in the world mechatronic equipment and fully automated and robotised technological processes applied is such companies. Some of papers included in that volume deal directly with that subject matter.